

**Legierungs- und Rohmaterialzuschläge**  
**MSG - WIG – UP – Fülldrähte – Stabelektroden in EURO/kg**  
**1. Juni 2018**

| <b>DRAHPO-Bezeichnung</b>  | <b>W.-Nr.</b> | <b>06/2018</b> |
|--|---------------|----------------|
| DR-G III   | 1.6215        | <b>0,120</b>   |
| DR-G IV  | 1.5425        | <b>0,200</b>   |
| DR-G V   | 1.7346        | <b>0,200</b>   |
| DR-S 2 Mo  | 1.5425        | <b>0,200</b>   |
| DR-S 2 CrMo 1  | 1.7346        | <b>0,540</b>   |
| DR-S 1 CrMo 2  | 1.7305        | <b>0,540</b>   |
| DR-S 1 CrMo 5  | 1.7374        | <b>0,350</b>   |
| DR-S 2 Ni 1  | 1.6225        | <b>0,270</b>   |
| DR-S 2 Ni 2  | 1.6227        | <b>0,630</b>   |
| DR-S NiCu  | -             | <b>0,220</b>   |
| DR-S 3 NiMo / DR-S 3 NiMo 1 / DR-S 3 NiMoCr                              | -             | <b>0,550</b>   |
| DR-S 90 X / DR-S 100 X / DR-S 110 X                                      | -             | <b>1,000</b>   |
| DR-SG 250 / DR-S 250 / DR-F 250 / DR-E 250 T/B                           | 1.8401        | <b>0,680</b>   |
| DR-SG 300 / DR-S 300 / DR-F 300 / DR-E 300 T/B                           | 1.8404        | <b>0,680</b>   |
| DR-SG 350 / DR-S 350 / DR-F 350 / DR-E 350 T/B                           | 1.8405        | <b>0,680</b>   |
| DR-SG 500 / DR-S 500 / DR-F 500 / DR-E 500 T/B                           | 1.8425        | <b>0,680</b>   |
| DR-SG 600 / DR-S 600 / DR-F 600 / DR-E 600 T/B                           | 1.4718        | <b>0,680</b>   |
| DR-SG Mo / DR-F MPR 35 / DR-F RPR 35 / DR-F BPR 35 / DR-E Mo T/B         | 1.5424        | <b>0,200</b>   |
| DR-SG CrMo 1 / DR-F MPR 40 / DR-F RPR 40 / DR-F BPR 40 / DR-E CrMo 1 T/B | 1.7399        | <b>0,200</b>   |
| DR-SG CrMo 2 / DR-F MPR 45 / DR-F RPR 45 / DR-F BPR 45 / DR-E CrMo 2 T/B | 1.7384        | <b>0,540</b>   |
| DR-SG CrMo 5 / DR-F BPR 47 / DR-E CrMo 5 T/B                             | 1.7373        | <b>0,350</b>   |
| DR-SG CrMo 9   | 1.7388        | <b>0,880</b>   |
| DR-SG 2 Ni / DR-F MPR 10 / DR-F RPR 10 / DR-F BPR 10                     | -             | <b>0,270</b>   |
| DR-SG NiCu / DR-F MPR 30 / DR-F RPR 30 / DR-F BPR 30 / DR-E NiCu         | -             | <b>0,270</b>   |
| DR-SG Ni 2,5 / DR-F MPR 13 / DR-F RPR 13 / DR-F BPR 13 / DR-E Ni 2,5     | -             | <b>0,630</b>   |
| DR-SG NiMo / DR-SG NiMo K / DR-E NiMo 70                                 | -             | <b>0,550</b>   |
| DR-SG NiMoCr / DR-F MPR 15 / DR-F RPR 15 / DR-F BPR 15 / DR-E NiMoCr B   | -             | <b>0,550</b>   |
| DR-SG 80 X / DR-F MPR 18 / DR-F BPR 18                                   | -             | <b>0,700</b>   |
| DR-SG 100 X/20 / DR-SG 100 X/23 / DR-F MPR 20 / BPR 20 / DR-E 100 X/20 B | DR-F<br>-     | <b>0,700</b>   |

| <b>Rohmaterialzuschläge</b> |  |              |
|-----------------------------|--|--------------|
| Böhler Stabelektroden       |  | <b>1,180</b> |

**weitere Qualitäten – auf Anfrage**

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| <b>DRAHPO-Bezeichnung</b> | <b>W.-Nr.</b> | <b>06/2018</b> | <b>DRAHPO-Bezeichnung</b> | <b>W.-Nr.</b>      | <b>06/2018</b> |
|---------------------------|---------------|----------------|---------------------------|--------------------|----------------|
| DR-SG 2343                | 1.2343        | <b>2,100</b>   | DR-SG 4937                | 1.4937             | <b>0,780</b>   |
| DR-SG 2379                | 1.2379        | <b>2,620</b>   | DR-SG 4948                | 1.4948             | <b>2,570</b>   |
| DR-SG 2567                | 1.2567        | <b>3,330</b>   | DR-SG 4961                | 1.4961             | <b>3,000</b>   |
| DR-SG 650                 | 1.2606        | <b>2,710</b>   | DR-SG 6356                | 1.6356             | <b>3,060</b>   |
| DR-SG 3348                | 1.3348        | <b>6,480</b>   | DR-SG 0837                | 2.0837             | <b>7,070</b>   |
| DR-SG Mn 14               | 1.3954        | <b>6,250</b>   | DR-SG 4060                | ~2.4060            | <b>11,720</b>  |
| DR-SG/S 4009              | 1.4009        | <b>0,730</b>   | DR-SG 4155                | 2.4155             | <b>11,300</b>  |
| DR-SG/S 4015              | 1.4015        | <b>0,730</b>   | DR-SG 4377                | 2.4377             | <b>9,100</b>   |
| DR-SG/S 4031              | 1.4031        | <b>0,730</b>   | DR-SG 4472                | ~2.4472            | <b>6,970</b>   |
| DR-SG/S 4034              | 1.4034        | <b>0,610</b>   | DR-SG 4560                | 2.4560             | <b>9,200</b>   |
| DR-SG/S 4115              | 1.4115        | <b>1,040</b>   | DR-SG 4607                | 2.4607             | <b>18,910</b>  |
| DR-SG/S 4122              | 1.4122        | <b>1,040</b>   | DR-SG 4626                | 2.4627             | <b>16,480</b>  |
| DR-SG/S 4316              | 1.4316        | <b>2,570</b>   | DR-SG 4635                | 2.4635             | <b>11,290</b>  |
| DR-SG/S 4332              | 1.4332        | <b>3,120</b>   | DR-SG 4654                | 2.4654             | <b>4,830</b>   |
| DR-SG/S 4337              | 1.4337        | <b>2,630</b>   | DR-SG 4663                | 2.4663             | <b>16,190</b>  |
| DR-SG/S 4351              | 1.4351        | <b>1,370</b>   | DR-SG/S 4806, DR-E 4620 B | 2.4806             | <b>14,730</b>  |
| DR-SG/S 4370              | 1.4370        | <b>2,170</b>   | DR-SG/S 4831, DR-E 4621 B | 2.4831             | <b>16,480</b>  |
| DR-SG 4410                | ~1.4410       | <b>3,080</b>   | DR-SG 4839                | 2.4839             | <b>12,400</b>  |
| DR-SG/S 4430              | 1.4430        | <b>3,820</b>   | DR-SG 4858                | 2.4858             | <b>7,270</b>   |
| DR-SG/S 4431              | 1.4431        | <b>3,820</b>   | DR-SG 4886                | 2.4886             | <b>12,230</b>  |
| DR-SG 4438                | 1.4438        | <b>3,180</b>   | DR-F 4316, DR-E 4316 T/B  | 1.4316             | <b>2,570</b>   |
| DR-SG/S 4453              | 1.4453        | <b>5,370</b>   | DR-F 4332, DR-E 4332 T/B  | 1.4332             | <b>3,120</b>   |
| DR-SG/S 4455              | 1.4455        | <b>5,370</b>   | DR-F 4337, DR-E 4337 T/B  | 1.4337             | <b>2,630</b>   |
| DR-SG/S 4459              | 1.4459        | <b>3,810</b>   | DR-F 4370, DR-E 4370 T/B  | 1.4370             | <b>2,170</b>   |
| DR-SG/S 4462              | 1.4462        | <b>3,420</b>   | DR-F 4430, DR-E 4430 T/B  | 1.4430             | <b>3,820</b>   |
| DR-SG 4501                | 1.4501        | <b>3,420</b>   | DR-F 4462, DR-E 4462 T/B  | 1.4462             | <b>3,420</b>   |
| DR-SG/S 4502              | 1.4502        | <b>0,700</b>   | DR-F 4551, DR-E 4551 T/B  | 1.4551             | <b>2,680</b>   |
| DR-SG/S 4511              | 1.4511        | <b>0,710</b>   | DR-F 4576, DR-E 4576 T/B  | 1.4576             | <b>3,950</b>   |
| DR-SG/S 4519              | 1.4519        | <b>6,890</b>   | DR-F 4829, DR-E 4829 T/B  | 1.4829             | <b>3,120</b>   |
| DR-SG/S 4551              | 1.4551        | <b>2,680</b>   | DR-F 4842, DR-E 4842 T/B  | 1.4842             | <b>4,510</b>   |
| DR-SG 4563                | 1.4563        | <b>5,210</b>   | DR-F 4806, DR-E 4806      | 2.4806             | <b>14,730</b>  |
| DR-SG/S 4576              | 1.4576        | <b>3,950</b>   | DR-F 4831, DR-E 4831      | 2.4831             | <b>16,480</b>  |
| DR-SG/S 4820              | 1.4820        | <b>1,680</b>   | TZ Aluminiumdrähte        |                    | <b>0,890</b>   |
| DR-SG/S 4829              | 1.4829        | <b>3,120</b>   | Kupferwerkstoffe          | <b>auf Anfrage</b> |                |
| DR-SG/S 4842              | 1.4842        | <b>4,510</b>   | Stellite                  | <b>auf Anfrage</b> |                |
| DR-SG 4850                | 1.4850        | <b>8,950</b>   | Wolframkarbide            | <b>auf Anfrage</b> |                |
| DR-SG 4903                | 1.4903        | <b>0,780</b>   |                           |                    |                |

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