

**Legierungs- und Rohmaterialzuschläge**  
**MSG - WIG – UP – Fülldrähte – Stabelektroden in EURO/kg**  
**1. November 2019**

<b>DRAHPO-Bezeichnung</b>	<b>W.-Nr.</b>	<b>11/2019</b>
DR-G III	1.6215	<b>0,170</b>
DR-G IV	1.5425	<b>0,250</b>
DR-G V	1.7346	<b>0,250</b>
DR-S 2 Mo	1.5425	<b>0,250</b>
DR-S 2 CrMo 1	1.7346	<b>0,590</b>
DR-S 1 CrMo 2	1.7305	<b>0,590</b>
DR-S 1 CrMo 5	1.7374	<b>0,400</b>
DR-S 2 Ni 1	1.6225	<b>0,350</b>
DR-S 2 Ni 2	1.6227	<b>0,680</b>
DR-S NiCu	-	<b>0,350</b>
DR-S 3 NiMo / DR-S 3 NiMo 1 / DR-S 3 NiMoCr	-	<b>0,600</b>
DR-S 90 X / DR-S 100 X / DR-S 110 X	-	<b>1,050</b>
DR-SG 250 / DR-S 250 / DR-F 250 / DR-E 250 T/B	1.8401	<b>0,810</b>
DR-SG 300 / DR-S 300 / DR-F 300 / DR-E 300 T/B	1.8404	<b>0,810</b>
DR-SG 350 / DR-S 350 / DR-F 350 / DR-E 350 T/B	1.8405	<b>0,810</b>
DR-SG 500 / DR-S 500 / DR-F 500 / DR-E 500 T/B	1.8425	<b>0,810</b>
DR-SG 600 / DR-S 600 / DR-F 600 / DR-E 600 T/B	1.4718	<b>0,810</b>
DR-SG Mo / DR-F MPR 35 / DR-F RPR 35 / DR-F BPR 35 / DR-E Mo T/B	1.5424	<b>0,250</b>
DR-SG CrMo 1 / DR-F MPR 40 / DR-F RPR 40 / DR-F BPR 40 / DR-E CrMo 1 T/B	1.7399	<b>0,250</b>
DR-SG CrMo 2 / DR-F MPR 45 / DR-F RPR 45 / DR-F BPR 45 / DR-E CrMo 2 T/B	1.7384	<b>0,590</b>
DR-SG CrMo 5 / DR-F BPR 47 / DR-E CrMo 5 T/B	1.7373	<b>0,400</b>
DR-SG CrMo 9	1.7388	<b>0,930</b>
DR-SG 2 Ni / DR-F MPR 10 / DR-F RPR 10 / DR-F BPR 10	-	<b>0,350</b>
DR-SG NiCu / DR-F MPR 30 / DR-F RPR 30 / DR-F BPR 30 / DR-E NiCu	-	<b>0,350</b>
DR-SG Ni 2,5 / DR-F MPR 13 / DR-F RPR 13 / DR-F BPR 13 / DR-E Ni 2,5	-	<b>0,680</b>
DR-SG NiMo / DR-SG NiMo K / DR-E NiMo 70	-	<b>0,600</b>
DR-SG NiMoCr / DR-F MPR 15 / DR-F RPR 15 / DR-F BPR 15 / DR-E NiMoCr B	-	<b>0,600</b>
DR-SG 80 X / DR-F MPR 18 / DR-F BPR 18	-	<b>0,750</b>
DR-SG 100 X/20 / DR-SG 100 X/23 / DR-F MPR 20 / BPR 20 / DR-E 100 X/20 B	DR-F	<b>0,750</b>

<b>Rohmaterialzuschläge</b>		
Böhler Stabelektroden		<b>1,230</b>

**weitere Qualitäten – auf Anfrage**

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<b>DRAHPO-Bezeichnung</b>	<b>W.-Nr.</b>	<b>11/2019</b>	<b>DRAHPO-Bezeichnung</b>	<b>W.-Nr.</b>	<b>11/2019</b>
DR-SG 2343	1.2343	<b>2,150</b>	DR-SG 4937	1.4937	<b>0,850</b>
DR-SG 2379	1.2379	<b>2,670</b>	DR-SG 4948	1.4948	<b>2,820</b>
DR-SG 2567	1.2567	<b>3,380</b>	DR-SG 4961	1.4961	<b>3,340</b>
DR-SG 650	1.2606	<b>2,760</b>	DR-SG 6356	1.6356	<b>3,110</b>
DR-SG 3348	1.3348	<b>6,530</b>	DR-SG 0837	2.0837	<b>8,610</b>
DR-SG Mn 14	1.3954	<b>6,300</b>	DR-SG 4060	~2.4060	<b>17,590</b>
DR-SG/S 4009	1.4009	<b>0,810</b>	DR-SG 4155	2.4155	<b>16,940</b>
DR-SG/S 4015	1.4015	<b>0,810</b>	DR-SG 4377	2.4377	<b>12,790</b>
DR-SG/S 4031	1.4031	<b>0,810</b>	DR-SG 4472	~2.4472	<b>10,170</b>
DR-SG/S 4034	1.4034	<b>0,810</b>	DR-SG 4560	2.4560	<b>9,900</b>
DR-SG/S 4115	1.4115	<b>1,090</b>	DR-SG 4607	2.4607	<b>20,900</b>
DR-SG/S 4122	1.4122	<b>1,090</b>	DR-SG 4626	2.4627	<b>28,130</b>
DR-SG/S 4316	1.4316	<b>2,820</b>	DR-SG 4635	2.4635	<b>14,350</b>
DR-SG/S 4332	1.4332	<b>3,430</b>	DR-SG 4654	2.4654	<b>5,880</b>
DR-SG/S 4337	1.4337	<b>2,860</b>	DR-SG 4663	2.4663	<b>17,940</b>
DR-SG/S 4351	1.4351	<b>1,510</b>	DR-SG/S 4806, DR-E 4620 B	2.4806	<b>21,460</b>
DR-SG/S 4370	1.4370	<b>2,400</b>	DR-SG/S 4831, DR-E 4621 B	2.4831	<b>18,370</b>
DR-SG 4410	~1.4410	<b>3,030</b>	DR-SG 4839	2.4839	<b>12,400</b>
DR-SG/S 4430	1.4430	<b>4,120</b>	DR-SG 4858	2.4858	<b>9,870</b>
DR-SG/S 4431	1.4431	<b>4,120</b>	DR-SG 4886	2.4886	<b>15,370</b>
DR-SG 4438	1.4438	<b>3,230</b>	DR-F 4316, DR-E 4316 T/B	1.4316	<b>2,820</b>
DR-SG/S 4453	1.4453	<b>5,580</b>	DR-F 4332, DR-E 4332 T/B	1.4332	<b>3,430</b>
DR-SG/S 4455	1.4455	<b>5,580</b>	DR-F 4337, DR-E 4337 T/B	1.4337	<b>2,860</b>
DR-SG/S 4459	1.4459	<b>3,860</b>	DR-F 4370, DR-E 4370 T/B	1.4370	<b>2,400</b>
DR-SG/S 4462	1.4462	<b>3,640</b>	DR-F 4430, DR-E 4430 T/B	1.4430	<b>4,120</b>
DR-SG 4501	1.4501	<b>3,470</b>	DR-F 4462, DR-E 4462 T/B	1.4462	<b>3,640</b>
DR-SG/S 4502	1.4502	<b>0,810</b>	DR-F 4551, DR-E 4551 T/B	1.4551	<b>2,930</b>
DR-SG/S 4511	1.4511	<b>0,810</b>	DR-F 4576, DR-E 4576 T/B	1.4576	<b>4,250</b>
DR-SG/S 4519	1.4519	<b>7,440</b>	DR-F 4829, DR-E 4829 T/B	1.4829	<b>3,430</b>
DR-SG/S 4551	1.4551	<b>2,930</b>	DR-F 4842, DR-E 4842 T/B	1.4842	<b>5,030</b>
DR-SG 4563	1.4563	<b>5,260</b>	DR-F 4806, DR-E 4806	2.4806	<b>21,460</b>
DR-SG/S 4576	1.4576	<b>4,250</b>	DR-F 4831, DR-E 4831	2.4831	<b>18,370</b>
DR-SG/S 4820	1.4820	<b>1,840</b>	TZ Aluminiumdrähte		<b>0,940</b>
DR-SG/S 4829	1.4829	<b>3,430</b>	Kupferwerkstoffe	<b>auf Anfrage</b>	
DR-SG/S 4842	1.4842	<b>5,030</b>	Stellite	<b>auf Anfrage</b>	
DR-SG 4850	1.4850	<b>9,990</b>	Wolframkarbide	<b>auf Anfrage</b>	
DR-SG 4903	1.4903	<b>0,830</b>			

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