

**Alloy and raw material surcharges**  
**MSG - TIG - SAW - flux-cored wire - stickelectrodes in EURO / kg**  
**1. März 2017**

| <b>DRAHPO-Brand</b>   | <b>W.-Nr.</b> | <b>03/2017</b> |
|---|---------------|----------------|
| DR-G III  | 1.6215        | <b>0,120</b>   |
| DR-G IV   | 1.5425        | <b>0,200</b>   |
| DR-G V  | 1.7346        | <b>0,200</b>   |
| DR-S 2 Mo   | 1.5425        | <b>0,200</b>   |
| DR-S 2 CrMo 1   | 1.7346        | <b>0,540</b>   |
| DR-S 1 CrMo 2   | 1.7305        | <b>0,540</b>   |
| DR-S 1 CrMo 5   | 1.7374        | <b>0,350</b>   |
| DR-S 2 Ni 1   | 1.6225        | <b>0,270</b>   |
| DR-S 2 Ni 2   | 1.6227        | <b>0,630</b>   |
| DR-S NiCu   | -             | <b>0,220</b>   |
| DR-S 3 NiMo / DR-S 3 NiMo 1 / DR-S 3 NiMoCr                                   | -             | <b>0,550</b>   |
| DR-S 90 X / DR-S 100 X / DR-S 110 X   | -             | <b>1,000</b>   |
| DR-SG 250 / DR-S 250 / DR-F 250 / DR-E 250 T/B                                | 1.8401        | <b>0,060</b>   |
| DR-SG 300 / DR-S 300 / DR-F 300 / DR-E 300 T/B                                | 1.8404        | <b>0,070</b>   |
| DR-SG 350 / DR-S 350 / DR-F 350 / DR-E 350 T/B                                | 1.8405        | <b>0,070</b>   |
| DR-SG 500 / DR-S 500 / DR-F 500 / DR-E 500 T/B                                | 1.8425        | <b>0,120</b>   |
| DR-SG 600 / DR-S 600 / DR-F 600 / DR-E 600 T/B                                | 1.4718        | <b>0,650</b>   |
| DR-SG Mo / DR-F MPR 35 / DR-F RPR 35 / DR-F BPR 35 / DR-E Mo T/B              | 1.5424        | <b>0,200</b>   |
| DR-SG CrMo 1 / DR-F MPR 40 / DR-F RPR 40 / DR-F BPR 40 / DR-E CrMo 1 T/B      | 1.7399        | <b>0,200</b>   |
| DR-SG CrMo 2 / DR-F MPR 45 / DR-F RPR 45 / DR-F BPR 45 / DR-E CrMo 2 T/B      | 1.7384        | <b>0,540</b>   |
| DR-SG CrMo 5 / DR-F BPR 47 / DR-E CrMo 5 T/B                                  | 1.7373        | <b>0,350</b>   |
| DR-SG CrMo 9  | 1.7388        | <b>0,880</b>   |
| DR-SG 2 Ni / DR-F MPR 10 / DR-F RPR 10 / DR-F BPR 10                          | -             | <b>0,270</b>   |
| DR-SG NiCu / DR-F MPR 30 / DR-F RPR 30 / DR-F BPR 30 / DR-E NiCu              | -             | <b>0,220</b>   |
| DR-SG Ni 2,5 / DR-F MPR 13 / DR-F RPR 13 / DR-F BPR 13 / DR-E Ni 2,5          | -             | <b>0,630</b>   |
| DR-SG NiMo / DR-SG NiMo K / DR-E NiMo 70                                      | -             | <b>0,550</b>   |
| DR-SG NiMoCr / DR-F MPR 15 / DR-F RPR 15 / DR-F BPR 15 / DR-E NiMoCr B        | -             | <b>0,550</b>   |
| DR-SG 80 X / DR-F MPR 18 / DR-F BPR 18  | -             | <b>0,700</b>   |
| DR-SG 100 X/20 / DR-SG 100 X/23 / DR-F MPR 20 / DR-F BPR 20 / DR-E 100 X/20 B | -             | <b>0,700</b>   |

| <b>Raw material surcharge</b> |  |              |
|-------------------------------|--|--------------|
| Böhler Stickelectrodes        |  | <b>1,180</b> |

**other qualities on request**

**Alloy and raw material surcharges**  
**MSG - TIG - SAW - flux-cored wire - stickelectrodes in EURO / kg**  
**1. März 2017**

| DRAHPO-Brand | M.-No.  | 03/2017      | DRAHPO-Brand              | M.-No.            | 03/2017       |
|--------------|---------|--------------|---------------------------|-------------------|---------------|
| DR-SG 2343   | 1.2343  | <b>2,100</b> | DR-SG 4937                | 1.4937            | <b>0,580</b>  |
| DR-SG 2379   | 1.2379  | <b>2,620</b> | DR-SG 4948                | 1.4948            | <b>2,160</b>  |
| DR-SG 2567   | 1.2567  | <b>3,330</b> | DR-SG 4961                | 1.4961            | <b>2,410</b>  |
| DR-SG 650    | 1.2606  | <b>2,710</b> | DR-SG 6356                | 1.6356            | <b>3,060</b>  |
| DR-SG 3348   | 1.3348  | <b>6,480</b> | DR-SG 0837                | 2.0837            | <b>6,430</b>  |
| DR-SG Mn 14  | 1.3954  | <b>6,250</b> | DR-SG 4060                | ~2.4060           | <b>10,890</b> |
| DR-SG/S 4009 | 1.4009  | <b>0,730</b> | DR-SG 4155                | 2.4155            | <b>10,500</b> |
| DR-SG/S 4015 | 1.4015  | <b>0,730</b> | DR-SG 4377                | 2.4377            | <b>8,390</b>  |
| DR-SG/S 4031 | 1.4031  | <b>0,730</b> | DR-SG 4472                | ~2.4472           | <b>6,390</b>  |
| DR-SG/S 4034 | 1.4034  | <b>0,610</b> | DR-SG 4560                | 2.4560            | <b>9,200</b>  |
| DR-SG/S 4115 | 1.4115  | <b>1,040</b> | DR-SG 4607                | 2.4607            | <b>14,540</b> |
| DR-SG/S 4122 | 1.4122  | <b>1,040</b> | DR-SG 4626                | 2.4627            | <b>12,990</b> |
| DR-SG/S 4316 | 1.4316  | <b>2,160</b> | DR-SG 4635                | 2.4635            | <b>8,820</b>  |
| DR-SG/S 4332 | 1.4332  | <b>2,550</b> | DR-SG 4654                | 2.4654            | <b>4,830</b>  |
| DR-SG/S 4337 | 1.4337  | <b>2,330</b> | DR-SG 4663                | 2.4663            | <b>7,970</b>  |
| DR-SG/S 4351 | 1.4351  | <b>1,060</b> | DR-SG/S 4806, DR-E 4620 B | 2.4806            | <b>12,470</b> |
| DR-SG/S 4370 | 1.4370  | <b>1,780</b> | DR-SG/S 4831, DR-E 4621 B | 2.4831            | <b>12,990</b> |
| DR-SG 4410   | ~1.4410 | <b>2,780</b> | DR-SG 4839                | 2.4839            | <b>12,400</b> |
| DR-SG/S 4430 | 1.4430  | <b>2,770</b> | DR-SG 4858                | 2.4858            | <b>6,380</b>  |
| DR-SG/S 4431 | 1.4431  | <b>2,770</b> | DR-SG 4886                | 2.4886            | <b>9,250</b>  |
| DR-SG 4438   | 1.4438  | <b>2,850</b> | DR-F 4316, DR-E 4316 T/B  | 1.4316            | <b>2,160</b>  |
| DR-SG/S 4453 | 1.4453  | <b>3,840</b> | DR-F 4332, DR-E 4332 T/B  | 1.4332            | <b>2,550</b>  |
| DR-SG/S 4455 | 1.4455  | <b>3,840</b> | DR-F 4337, DR-E 4337 T/B  | 1.4337            | <b>2,330</b>  |
| DR-SG/S 4459 | 1.4459  | <b>2,920</b> | DR-F 4370, DR-E 4370 T/B  | 1.4370            | <b>1,780</b>  |
| DR-SG/S 4462 | 1.4462  | <b>2,460</b> | DR-F 4430, DR-E 4430 T/B  | 1.4430            | <b>2,770</b>  |
| DR-SG 4501   | 1.4501  | <b>2,470</b> | DR-F 4462, DR-E 4462 T/B  | 1.4462            | <b>2,460</b>  |
| DR-SG/S 4502 | 1.4502  | <b>0,720</b> | DR-F 4551, DR-E 4551 T/B  | 1.4551            | <b>2,240</b>  |
| DR-SG/S 4511 | 1.4511  | <b>0,710</b> | DR-F 4576, DR-E 4576 T/B  | 1.4576            | <b>2,940</b>  |
| DR-SG/S 4519 | 1.4519  | <b>5,020</b> | DR-F 4829, DR-E 4829 T/B  | 1.4829            | <b>2,550</b>  |
| DR-SG/S 4551 | 1.4551  | <b>2,240</b> | DR-F 4842, DR-E 4842 T/B  | 1.4842            | <b>3,630</b>  |
| DR-SG 4563   | 1.4563  | <b>4,820</b> | DR-F 4806, DR-E 4806      | 2.4806            | <b>12,470</b> |
| DR-SG/S 4576 | 1.4576  | <b>2,940</b> | DR-F 4831, DR-E 4831      | 2.4831            | <b>12,990</b> |
| DR-SG/S 4820 | 1.4820  | <b>1,410</b> | Surcharge Aluminiumwire   |                   | <b>0,890</b>  |
| DR-SG/S 4829 | 1.4829  | <b>2,550</b> | Copper materials          | <b>on request</b> |               |
| DR-SG/S 4842 | 1.4842  | <b>3,630</b> | Stellite                  | <b>on request</b> |               |
| DR-SG 4850   | 1.4850  | <b>7,300</b> | Tungsten carbide          | <b>on request</b> |               |
| DR-SG 4903   | 1.4903  | <b>0,580</b> |                           |                   |               |

other qualities on request