

Alloy and raw material surcharges
MSG - TIG - SAW - flux-cored wire - stickelectrodes in EURO / kg
1. November 2019

DRAHPO-Brand	W.-Nr.	11/2019
DR-G III	1.6215	0,170
DR-G IV	1.5425	0,250
DR-G V	1.7346	0,250
DR-S 2 Mo	1.5425	0,250
DR-S 2 CrMo 1	1.7346	0,590
DR-S 1 CrMo 2	1.7305	0,590
DR-S 1 CrMo 5	1.7374	0,400
DR-S 2 Ni 1	1.6225	0,350
DR-S 2 Ni 2	1.6227	0,680
DR-S NiCu	-	0,350
DR-S 3 NiMo / DR-S 3 NiMo 1 / DR-S 3 NiMoCr	-	0,600
DR-S 90 X / DR-S 100 X / DR-S 110 X	-	1,050
DR-SG 250 / DR-S 250 / DR-F 250 / DR-E 250 T/B	1.8401	0,810
DR-SG 300 / DR-S 300 / DR-F 300 / DR-E 300 T/B	1.8404	0,810
DR-SG 350 / DR-S 350 / DR-F 350 / DR-E 350 T/B	1.8405	0,810
DR-SG 500 / DR-S 500 / DR-F 500 / DR-E 500 T/B	1.8425	0,810
DR-SG 600 / DR-S 600 / DR-F 600 / DR-E 600 T/B	1.4718	0,810
DR-SG Mo / DR-F MPR 35 / DR-F RPR 35 / DR-F BPR 35 / DR-E Mo T/B	1.5424	0,250
DR-SG CrMo 1 / DR-F MPR 40 / DR-F RPR 40 / DR-F BPR 40 / DR-E CrMo 1 T/B	1.7399	0,250
DR-SG CrMo 2 / DR-F MPR 45 / DR-F RPR 45 / DR-F BPR 45 / DR-E CrMo 2 T/B	1.7384	0,590
DR-SG CrMo 5 / DR-F BPR 47 / DR-E CrMo 5 T/B	1.7373	0,400
DR-SG CrMo 9	1.7388	0,930
DR-SG 2 Ni / DR-F MPR 10 / DR-F RPR 10 / DR-F BPR 10	-	0,350
DR-SG NiCu / DR-F MPR 30 / DR-F RPR 30 / DR-F BPR 30 / DR-E NiCu	-	0,350
DR-SG Ni 2,5 / DR-F MPR 13 / DR-F RPR 13 / DR-F BPR 13 / DR-E Ni 2,5	-	0,680
DR-SG NiMo / DR-SG NiMo K / DR-E NiMo 70	-	0,600
DR-SG NiMoCr / DR-F MPR 15 / DR-F RPR 15 / DR-F BPR 15 / DR-E NiMoCr B	-	0,600
DR-SG 80 X / DR-F MPR 18 / DR-F BPR 18	-	0,750
DR-SG 100 X/20 / DR-SG 100 X/23 / DR-F MPR 20 / BPR 20 / DR-E 100 X/20 B	DR-F -	0,750

Raw material surcharge		
Böhler Stickelectrodes		1,230

other qualities on request

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DRAHPO-Brand	M.-No.	11/2019	DRAHPO-Brand	M.-No.	11/2019
DR-SG 2343	1.2343	2,150	DR-SG 4937	1.4937	0,850
DR-SG 2379	1.2379	2,670	DR-SG 4948	1.4948	2,820
DR-SG 2567	1.2567	3,380	DR-SG 4961	1.4961	3,340
DR-SG 650	1.2606	2,760	DR-SG 6356	1.6356	3,110
DR-SG 3348	1.3348	6,530	DR-SG 0837	2.0837	8,610
DR-SG Mn 14	1.3954	6,300	DR-SG 4060	~2.4060	17,590
DR-SG/S 4009	1.4009	0,810	DR-SG 4155	2.4155	16,940
DR-SG/S 4015	1.4015	0,810	DR-SG 4377	2.4377	12,790
DR-SG/S 4031	1.4031	0,810	DR-SG 4472	~2.4472	10,170
DR-SG/S 4034	1.4034	0,810	DR-SG 4560	2.4560	9,900
DR-SG/S 4115	1.4115	1,090	DR-SG 4607	2.4607	20,900
DR-SG/S 4122	1.4122	1,090	DR-SG 4626	2.4627	28,130
DR-SG/S 4316	1.4316	2,820	DR-SG 4635	2.4635	14,350
DR-SG/S 4332	1.4332	3,430	DR-SG 4654	2.4654	5,880
DR-SG/S 4337	1.4337	2,860	DR-SG 4663	2.4663	17,940
DR-SG/S 4351	1.4351	1,510	DR-SG/S 4806, DR-E 4620 B	2.4806	21,460
DR-SG/S 4370	1.4370	2,400	DR-SG/S 4831, DR-E 4621 B	2.4831	18,370
DR-SG 4410	~1.4410	3,030	DR-SG 4839	2.4839	12,400
DR-SG/S 4430	1.4430	4,120	DR-SG 4858	2.4858	9,870
DR-SG/S 4431	1.4431	4,120	DR-SG 4886	2.4886	15,370
DR-SG 4438	1.4438	3,230	DR-F 4316, DR-E 4316 T/B	1.4316	2,820
DR-SG/S 4453	1.4453	5,580	DR-F 4332, DR-E 4332 T/B	1.4332	3,430
DR-SG/S 4455	1.4455	5,580	DR-F 4337, DR-E 4337 T/B	1.4337	2,860
DR-SG/S 4459	1.4459	3,860	DR-F 4370, DR-E 4370 T/B	1.4370	2,400
DR-SG/S 4462	1.4462	3,640	DR-F 4430, DR-E 4430 T/B	1.4430	4,120
DR-SG 4501	1.4501	3,470	DR-F 4462, DR-E 4462 T/B	1.4462	3,640
DR-SG/S 4502	1.4502	0,810	DR-F 4551, DR-E 4551 T/B	1.4551	2,930
DR-SG/S 4511	1.4511	0,810	DR-F 4576, DR-E 4576 T/B	1.4576	4,250
DR-SG/S 4519	1.4519	7,440	DR-F 4829, DR-E 4829 T/B	1.4829	3,430
DR-SG/S 4551	1.4551	2,930	DR-F 4842, DR-E 4842 T/B	1.4842	5,030
DR-SG 4563	1.4563	5,260	DR-F 4806, DR-E 4806	2.4806	21,460
DR-SG/S 4576	1.4576	4,250	DR-F 4831, DR-E 4831	2.4831	18,370
DR-SG/S 4820	1.4820	1,840	TZ Aluminiumdrähte		0,940
DR-SG/S 4829	1.4829	3,430	Kupferwerkstoffe	on request	
DR-SG/S 4842	1.4842	5,030	Stellite	on request	
DR-SG 4850	1.4850	9,990	Wolframkarbide	on request	
DR-SG 4903	1.4903	0,830			

other qualities on request