

Alloy and raw material surcharges
MSG - TIG - SAW - flux-cored wire - stickelectrodes in EURO / kg
01. December 2017

DRAHPO-Brand	M.-No.	12/2017	DRAHPO-Brand	M.-No.	12/2017
DR-SG 2343	1.2343	2,100	DR-SG 4937	1.4937	0,670
DR-SG 2379	1.2379	2,620	DR-SG 4948	1.4948	2,280
DR-SG 2567	1.2567	3,330	DR-SG 4961	1.4961	2,600
DR-SG 650	1.2606	2,710	DR-SG 6356	1.6356	3,060
DR-SG 3348	1.3348	6,480	DR-SG 0837	2.0837	7,030
DR-SG Mn 14	1.3954	6,250	DR-SG 4060	~2.4060	10,890
DR-SG/S 4009	1.4009	0,730	DR-SG 4155	2.4155	10,500
DR-SG/S 4015	1.4015	0,730	DR-SG 4377	2.4377	8,610
DR-SG/S 4031	1.4031	0,730	DR-SG 4472	~2.4472	6,390
DR-SG/S 4034	1.4034	0,610	DR-SG 4560	2.4560	9,200
DR-SG/S 4115	1.4115	1,040	DR-SG 4607	2.4607	14,790
DR-SG/S 4122	1.4122	1,040	DR-SG 4626	2.4627	12,990
DR-SG/S 4316	1.4316	2,280	DR-SG 4635	2.4635	9,150
DR-SG/S 4332	1.4332	2,740	DR-SG 4654	2.4654	4,830
DR-SG/S 4337	1.4337	2,350	DR-SG 4663	2.4663	11,220
DR-SG/S 4351	1.4351	1,170	DR-SG/S 4806, DR-E 4620 B	2.4806	12,470
DR-SG/S 4370	1.4370	1,900	DR-SG/S 4831, DR-E 4621 B	2.4831	12,990
DR-SG 4410	~1.4410	2,810	DR-SG 4839	2.4839	12,400
DR-SG/S 4430	1.4430	3,110	DR-SG 4858	2.4858	6,600
DR-SG/S 4431	1.4431	3,110	DR-SG 4886	2.4886	10,080
DR-SG 4438	1.4438	2,910	DR-F 4316, DR-E 4316 T/B	1.4316	2,280
DR-SG/S 4453	1.4453	4,330	DR-F 4332, DR-E 4332 T/B	1.4332	2,740
DR-SG/S 4455	1.4455	4,330	DR-F 4337, DR-E 4337 T/B	1.4337	2,350
DR-SG/S 4459	1.4459	2,970	DR-F 4370, DR-E 4370 T/B	1.4370	1,900
DR-SG/S 4462	1.4462	2,780	DR-F 4430, DR-E 4430 T/B	1.4430	3,110
DR-SG 4501	1.4501	2,780	DR-F 4462, DR-E 4462 T/B	1.4462	2,780
DR-SG/S 4502	1.4502	0,680	DR-F 4551, DR-E 4551 T/B	1.4551	2,390
DR-SG/S 4511	1.4511	0,710	DR-F 4576, DR-E 4576 T/B	1.4576	3,270
DR-SG/S 4519	1.4519	5,610	DR-F 4829, DR-E 4829 T/B	1.4829	2,740
DR-SG/S 4551	1.4551	2,390	DR-F 4842, DR-E 4842 T/B	1.4842	3,910
DR-SG 4563	1.4563	4,960	DR-F 4806, DR-E 4806	2.4806	12,470
DR-SG/S 4576	1.4576	3,270	DR-F 4831, DR-E 4831	2.4831	12,990
DR-SG/S 4820	1.4820	1,510	Surcharge Aluminiumwire		0,890
DR-SG/S 4829	1.4829	2,740	Copper materials	on request	
DR-SG/S 4842	1.4842	3,910	Stellite	on request	
DR-SG 4850	1.4850	6,870	Tungsten carbide	on request	
DR-SG 4903	1.4903	0,670			

other qualities on request

